



FINISH

All exposed surfaces are inspected and hand-sanded to remove machine marks, excess glue, scratches, and/or other imperfections prior to the finishing process.

Spray-on finish: Each part goes through a six-step finishing process, beginning with application of color and ending with two (2) applications of pre-catalyzed lacquer. The top coat will be highly resistant to abrasion, scuffing, sunlight, boiling water, alcohol, nail-polish remover, mustard, ketchup, tea, ink, soft drinks and juices. The components of assembled items will have a matching finish where exposed. Finish colors shall be manufacturer's standard colors unless otherwise specified.

UV finish: Each part goes through a six-step finishing process, beginning with application of color and ending with two (2) applications of Ultra-violet light cured, solid resin clear coat. The top coat will be highly resistant to abrasion, scuffing, sunlight, boiling water, alcohol, nail-polish remover, mustard, ketchup, tea, ink, soft drinks and juices. The components of assembled items will have a matching finish where exposed. Finish colors shall be manufacturer's standard colors unless otherwise specified.

Engineer Certified Wood Finish Test Results

- (1) - A new nickel held at a 45 degree angle is pulled across the finished surface parallel to the grain with no cracking, chipping or removal of finish; **NO EFFECT ON FINISH**
- (2) - Fingernail polish is brushed on and allowed to thoroughly dry and then is removed with fingernail polish remover with no effect on the finish; **NO EFFECT ON FINISH**
- (3) - Three (3) drops of fingernail polish remover shall be dropped on the finished surface and let stand for two (2) minutes and blotted off. There may be swelling of finish which recovers when dry (1 hour); **NO EFFECT ON FINISH**
- (4) - Wet a pad of soft cloth with fingernail polish remover and make five (5) firm, single swipes across the finish with no effect on the finish; **NO EFFECT ON FINISH**

Field tests for spot checking the finish for chemical and physical resistance may be arranged by purchaser or authorized representative. A minimum of thirty (30) days from application is required for aging before testing.